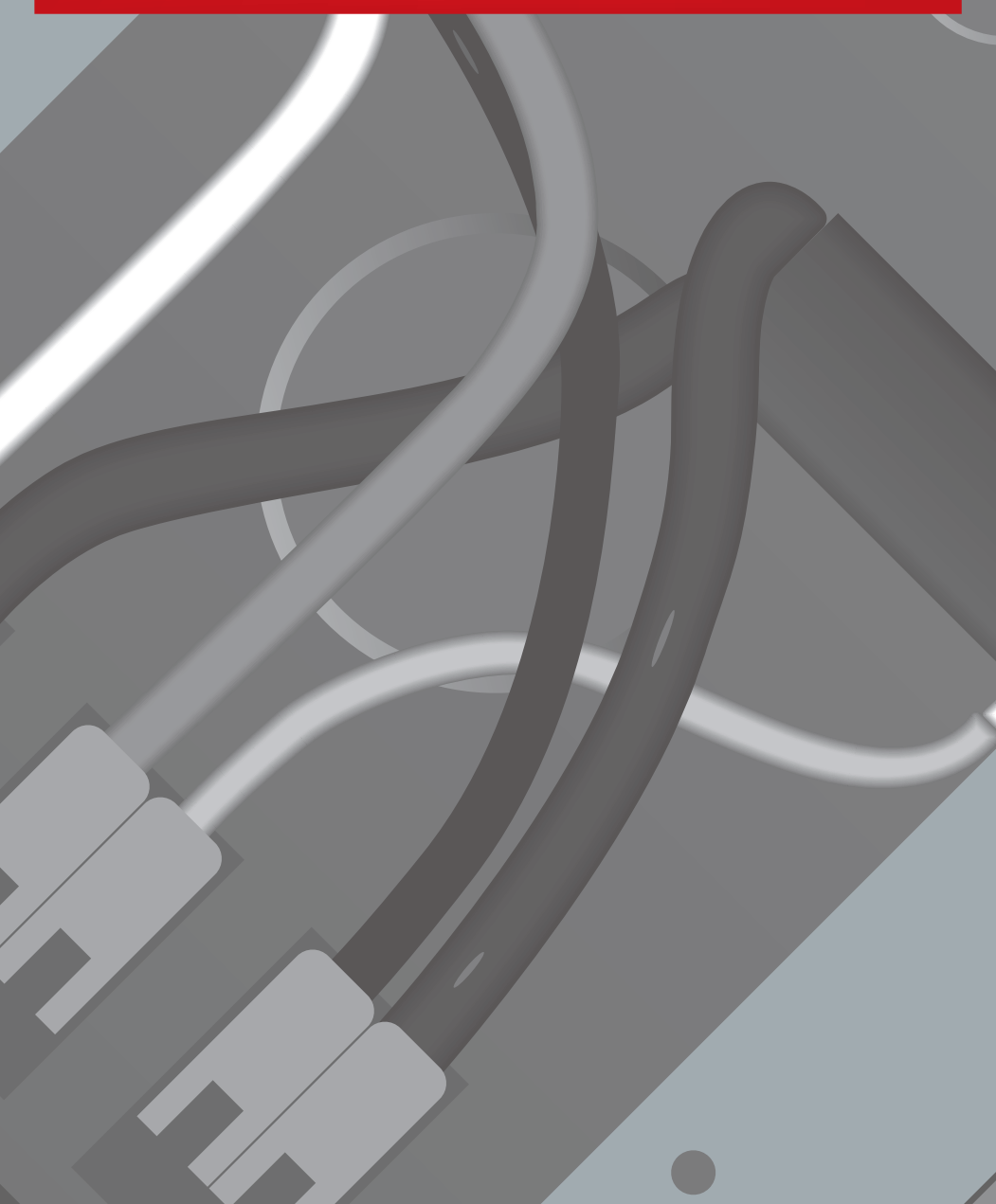


ENGINEERING  
TOMORROW

*Danfoss*

Installation Instruction

# Danfoss Connecto NA connection kits



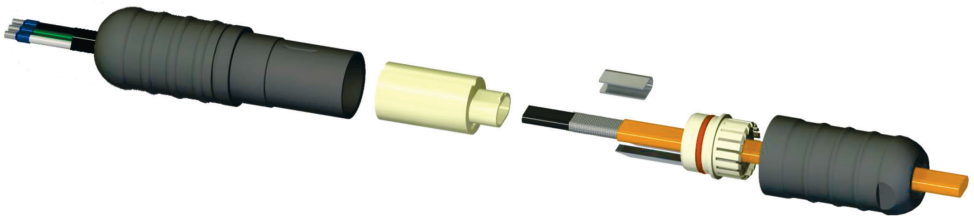


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## 1 Overview

Danfoss Connecto NA is a family of connection kits for self-regulating heating cables (trace heaters). The Connecto NA connection kits are simple and safe to use, yet faster to install and more cost effective than conventional systems. They can be used with Danfoss PX/RX heating cables in fixed equipment heating systems for multiple applications (e.g. heating of pipes, roof and gutter de-icing etc.).



## 2 Certifications / Approvals

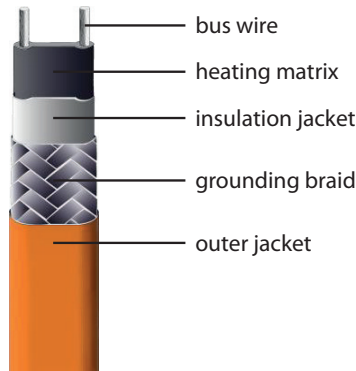


Connecto NA connection for self-regulating heating cable for roof and gutter de-icing, pipe applications etc. ; for use with Danfoss PX/RX heating cable only.

### 3 Technical data

|                             |                                    |
|-----------------------------|------------------------------------|
| Operating voltage           | max. 250 VAC                       |
| Current                     | max. 16 A                          |
| Ambient temperature range   | -40 °F to 185 °F / -40 °C to 85 °C |
| Operation temperature range | -40 °F to 150 °F / -40 °C to 65 °C |
| Protection class            | NEMA Type 4X / IP66                |

The following terms describe the parts of the heating cable within these instructions:



### 4 Safety

For safe installation and operation of the Connecto NA the technical requirements and instructions given in this manual must be followed.

#### **⚠ WARNING:**


Risk of fire or electrical shock. Follow these guidelines to avoid personal injury or material damage.

- All electrical systems and installations must comply with Danfoss requirements and be installed in accordance with the relevant electrical codes and any other applicable national and local codes.
- The US and Canadian electrical codes require ground fault protection to be provided for all trace heating circuits.
- Install the connection kit and heating cables carefully.
- The bending radius of the heating cable must be at least 1" (25 mm). Do not bend on the narrow axis.
- Use the heating cables and connection kit in accordance with the intended purpose and strictly comply with the operational data specified in section *Technical Data*.

- For roof and gutter applications use only the UV-resistant Danfoss RX-C 'black' heating cable (certified by the -WS mark on the device).
- Any defective component in a set must be replaced before installation.
- Keep all components and the heating cables dry before and during installation.
- To avoid short circuits, do not connect the heating cable bus wires together.
- When used for roof and gutter de-icing, the Connecto NA connection kit must be installed in a dry place outside the gutter.
- For end seal installation silicone adhesive is used. Follow the safety instructions given on the packaging.
- Keep these instructions for future reference. If applicable, leave them with the end user.
- De-energize before installation or servicing.
- Use only original Danfoss accessories.













## 5 Kit contents

The following table lists the kit contents for each of the Connecto NA connection systems:

|                                                                                                                                                        |                                                                                            |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
|--------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
|  <p><b>Connecto NA-B-PK</b><br/>Power connection<br/>with end seal</p> | <br>1 ×   | <br>1 ×   | <br>1 ×   | <br>1 ×   | <br>1 ×   |
|  <p><b>Connecto NA-B-P</b><br/>Power connection</p>                   | <br>1 ×   | <br>1 ×   | <br>1 ×   | <br>1 ×   | <br>1 ×   |
|  <p><b>Connecto NA-B-S</b><br/>Splice connection kit</p>             | <br>1 × | <br>2 × | <br>2 × | <br>2 × | <br>1 × |
|  <p><b>Connecto NA-B-PS</b><br/>Powered splice kit</p>               | <br>1 × | <br>2 × | <br>2 × | <br>2 × | <br>1 × |

|                                                                                                                                               |                                                                                                                                  |
|-----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|
|  <p><b>Connecto NA-B-T</b><br/>T-Connection kit</p>          |  <p>1 ×      3 ×      3 ×      3 ×      3 ×</p> |
|  <p><b>Connecto NA-B-PT</b><br/>Powered T-Connection kit</p> |  <p>1 ×      3 ×      3 ×      3 ×      3 ×</p> |
|  <p><b>Connecto NA-B-X</b><br/>X-Connection kit</p>          |  <p>1 ×      4 ×      4 ×      4 ×      4 ×</p> |
|  <p><b>Connecto NA-B-E</b><br/>Silicone end seal (5X)</p>    |  <p>1 ×      5 ×</p>                            |

## 6 Component identification

|                                                                                                           |                                                                                                                      |                                                                                                                    |
|-----------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
|  <p>Threaded Cap</p>    |  <p>End cap</p>                   |  <p>Powered splice assembly</p> |
|  <p>Sleeve</p>          |  <p>Silicone adhesive</p>         |  <p>T-Assembly</p>              |
|  <p>Clamping sleeve</p> |  <p>Splice assembly</p>           |  <p>Powered T-Assembly</p>      |
|  <p>Clamping sheet</p>  |  <p>Power connection assembly</p> |  <p>X-Assembly</p>              |

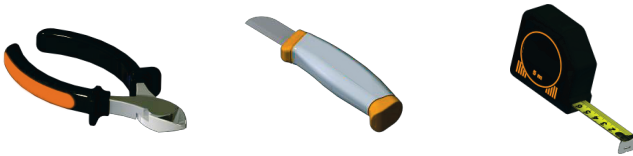
## 7 Installation

### Required tools / equipment.

**1**

The following tools and equipment are required for installation of the Connecto NA connection kits:

- Wire cutters
- Utility knife
- Tape measure



### Cautions and warnings.

#### **⚠ WARNING:**

Risk of fire or electrical shock. De-energize all power circuits before installation or servicing. Always use ground fault equipment within the heat tracing system.

- Double-check that all power circuits are de-energized before you begin your work.
- Make sure that you do not exceed the maximum heating circuit length for the heating cable type you use. Refer to the design guide of the heating system.

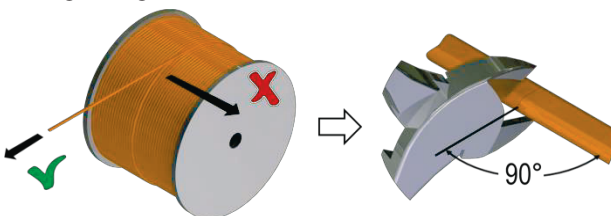
**2**

### Preparation of the heating cable.

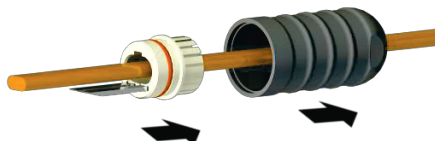
#### **⚠ WARNING:**

Risk of short cuts and/or material damage. Keep the heating cable ends dry before and during installation. Observe the heating cable's installation instructions.

- Unroll the required heating cable in a straight line and cut to the correct length. Cut off the heating cable ensuring a straight cut.

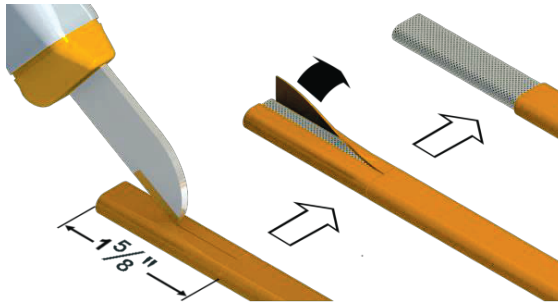
**3**


- Slide on the threaded cap and the clamping sleeve.



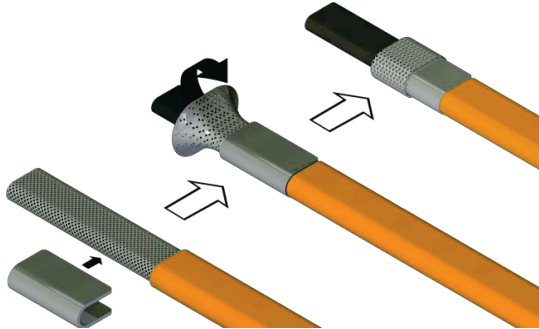
- Remove 1 5/8" (42 mm) of the outer jacket from the end of the heating cable.

4



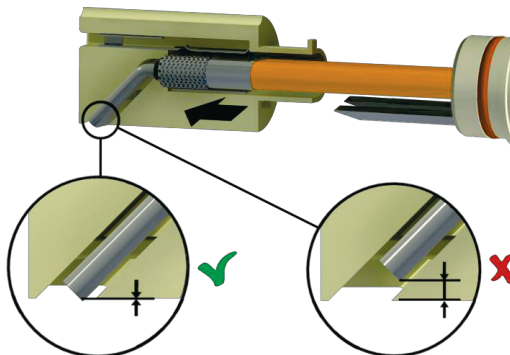
- Slide the clamping sheet over the grounding braid right up to the outer jacket.
- Draw the grounding braid back over the clamping sheet.

5



- Make sure that the clamping sleeve's orientation is correct in order that the blades fit into the designated slots.
- Insert the heating cable into the sleeve until the heating cable is flush with the sleeve.

6



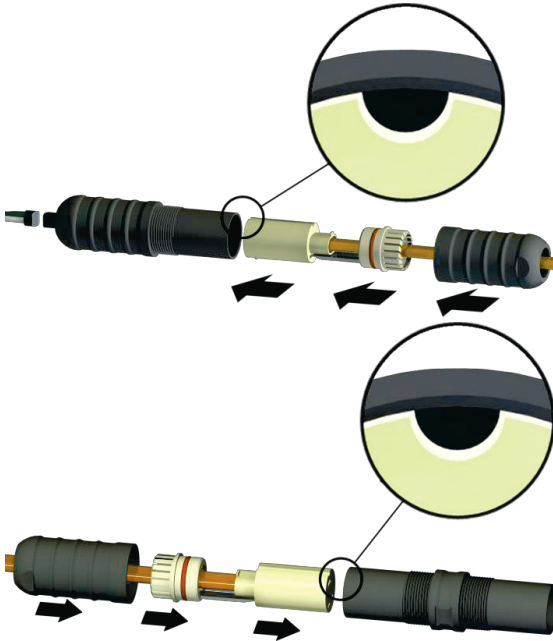


### Connection of the heating cable

- Make sure that the tip of the assembly and the groove of the clamping sleeve are properly aligned.
- Push the clamping sleeve against the sleeve and insert into the assembly.

7

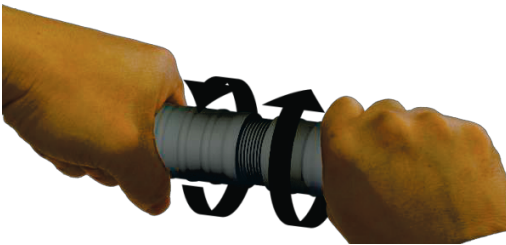
### Power connection, powered splice, T-, powered T and X-connection kits:



### Splice kits:

- **Completely** screw together the threaded cap and the assembly.

8

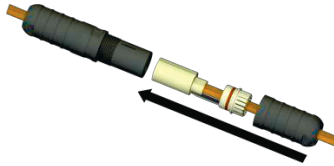


**⚠ WARNING:**

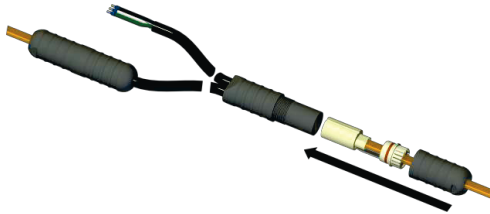
Risk of fire or malfunction. Double-check that there is no gap left between the threaded cap and the assembly.

- If applicable, repeat steps 3 to 8 to connect all remaining heating cables:

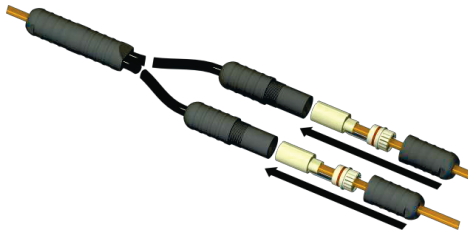
Splice kit:



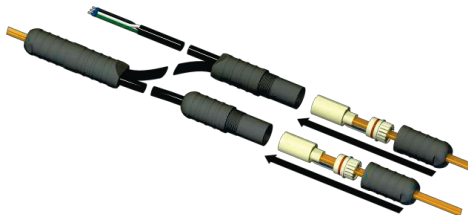
Powered splice kit:



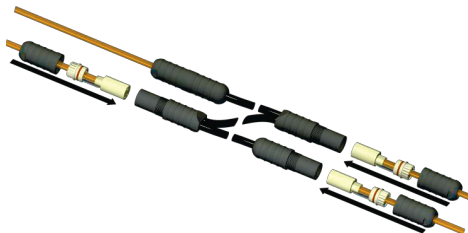
T-Connection kit:



Powered T-Connection kit:

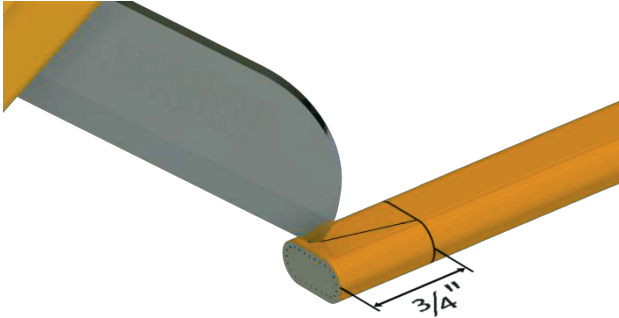


X-Connection kit:

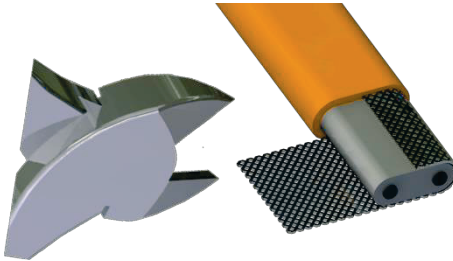


**Installation of the end seal****10**

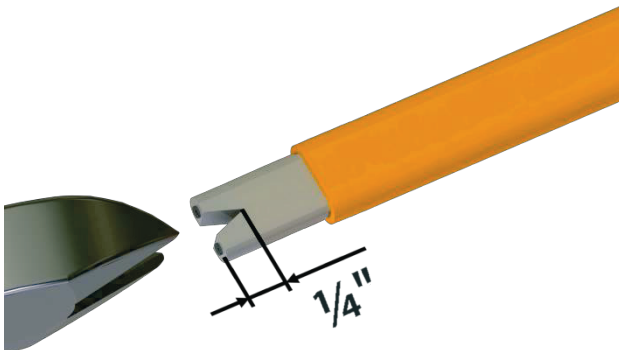
- Cut the trace heater off straight.
- Remove  $\frac{3}{4}$ " (20 mm) of the outer jacket.



- Remove the exposed grounding braid. Make sure that the insulation jacket is not damaged.

**11**

- Cut in a triangle ( $\frac{1}{4}$ " / 5 mm) between the bus wires.

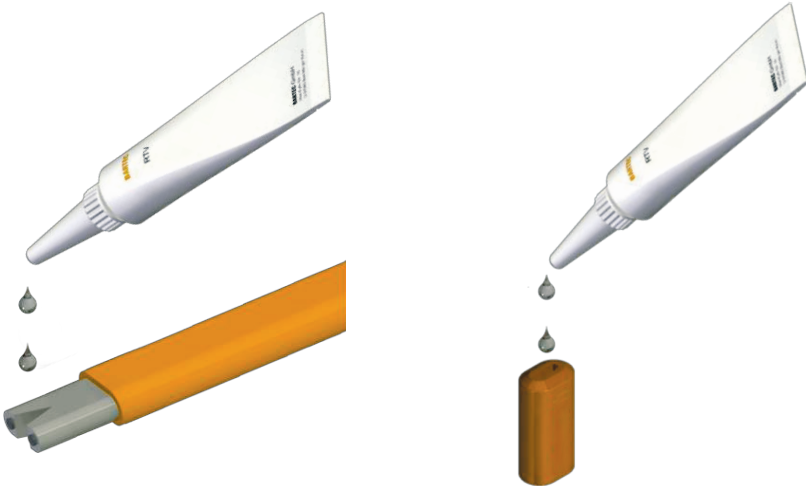
**12**

**⚠ WARNING:**

The silicone adhesive may cause irritation to skin and eyes. Avoid eye contact. Avoid repeated or prolonged skin contact. Follow the safety instructions given on the packaging.

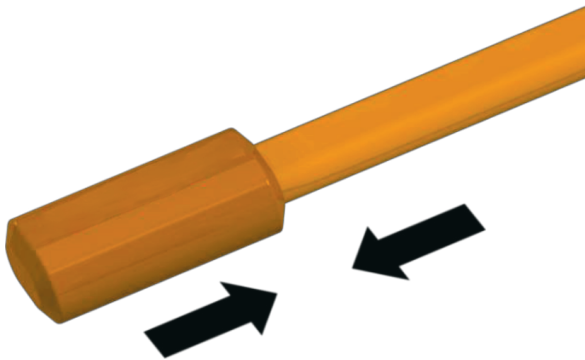
- Put silicone adhesive onto the exposed insulating jacket and into the end cap.

13



- Push the end cap over the end of the trace heater.

14

**NOTICE:**

Allow the adhesive to cure for 20 minutes, then visually inspect. Full strength is reached after 24 hours.

## 8 Attachment to pipes

### Attachment methods.

#### NOTICE:

It is recommended to install the Danfoss Connecto NA connection kit connection kit on a mounting bracket ("off-pipe") to protect it from excessive temperatures (as shown on the left). However, when used in moderate temperature conditions all Danfoss Connecto NA connection kits can also be directly attached to the pipe (as shown in 1B).

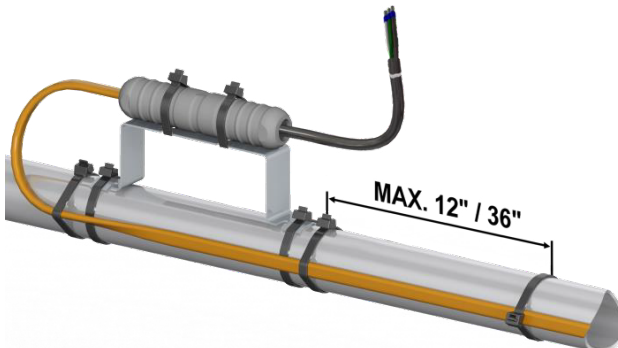
#### Off-pipe installation:

1A

- Attach the mounting bracket (see section Accessories on page 10) to the pipe using cable ties.

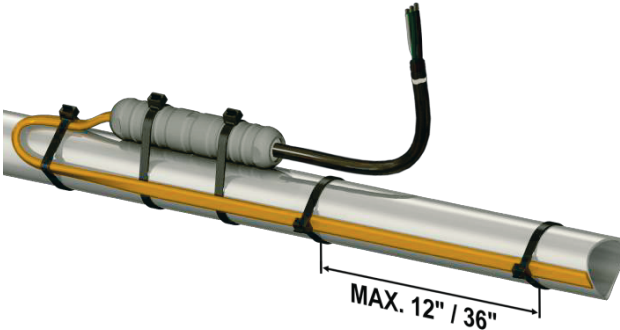


- Attach the Danfoss Connecto NA connection kit to the mounting bracket and the trace heater to the pipe using polyester tape or cable ties.
- Make sure that the distance between 2 attachment points does not exceed 12" (300 mm) on plastic pipes or 36" (900 mm) on steel pipes.

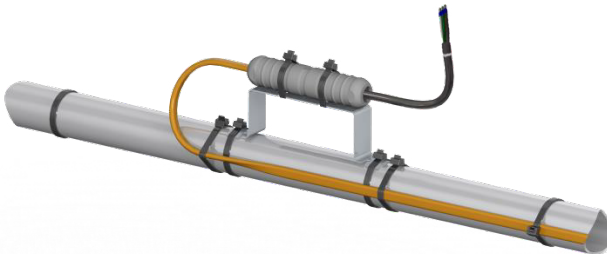
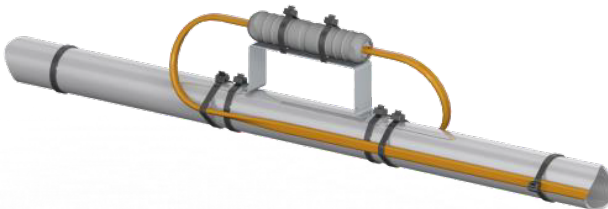


**On-pipe installation:****1B**

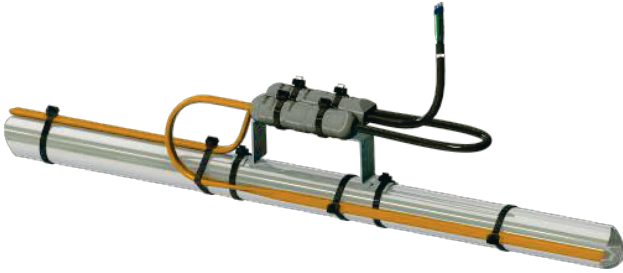
- Attach the trace heater and the Danfoss Connecto NA connection kit to the pipe using polyester tape or cable ties.
- Make sure that the distance between 2 attachment points does not exceed 12" (300 mm) on plastic pipes or 36" (900 mm) on steel pipes.

**Position on the pipe****2**

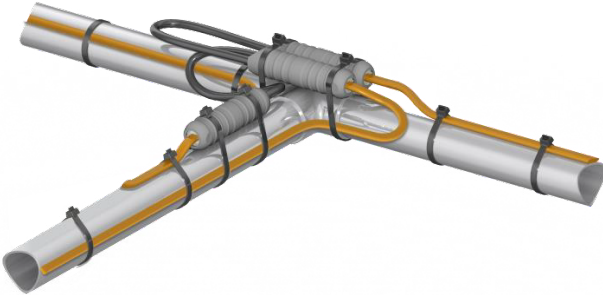
- Depending on the Danfoss Connecto NA kit you use, the position on the pipe is as follows (note that all Danfoss Connecto NA connection kits can be installed on a mounting bracket ("off-pipe") or directly on the pipe):

**Power connection:****Splice:**

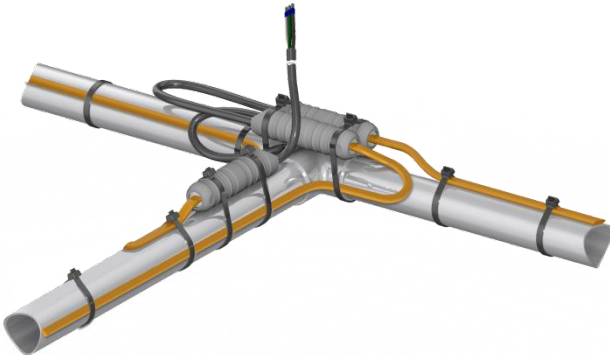
**Powered splice:**



**T-Connection:**



**Powered T-Connection:**



**X-Connection:**





## 9 Safety

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**⚠ WARNING:**

Risk of fire or electrical shock. Follow these guidelines to avoid personal injury or material damage.

**⚠ WARNING:**

Risk of fire or electrical shock. De-energize all power circuits before installation or servicing. Always use ground fault equipment within the heat tracing system.

**⚠ WARNING:**

Risk of short cuts and/or material damage. Keep the trace heater ends dry before and during installation. Observe the trace heater's installation instructions.

**⚠ WARNING:**

Risk of fire or malfunction. Double-check that there is no gap left between the threaded cap and the assembly.

**⚠ WARNING:**

The silicone adhesive may cause irritation to skin and eyes. Avoid eye contact. Avoid repeated or prolonged skin contact. Follow the safety instructions given on the packaging.

**NOTICE:** The following instructions are provided in English only. Refer to [lx.danfoss.com](https://www.danfoss.com) for the French version.

## 10 Sécurité et avertissements

### AVERTISSEMENT

Risque d'incendie ou d'électrocution. Suivez ces consignes pour éviter toute blessure ou dommage matériel.

### AVERTISSEMENT

Risque d'incendie ou d'électrocution. Mettre tous les circuits électriques hors tension avant toute installation ou opération de maintenance. Toujours utiliser un dispositif de protection contre les défauts à la terre au sein du système de traçage électrique.

### AVERTISSEMENT

Risque de court-circuit et/ou de dommages matériels. Conservez les extrémités du câble chauffant au sec avant et pendant toute la durée de l'installation. Respectez les consignes d'installation du câble chauffant.

### AVERTISSEMENT

Risque d'incendie ou de dysfonctionnement. Assurez-vous qu'il n'y a aucun espace entre le capuchon fileté et le raccord.

### AVERTISSEMENT

La colle au silicone peut irriter la peau et les yeux. Éviter tout contact avec les yeux. Éviter tout contact répété ou prolongé avec la peau. Respectez les consignes de sécurité indiquées sur l'emballage.

**AVIS:** Les instructions qui suivent sont fournies en anglais uniquement. Veuillez vous référer au site [lx.danfoss.com](http://lx.danfoss.com) pour la version française





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